

# XBC75 & 85 CO

## Supply & Extract Heat Recovery Unit with Ecosmart Connect (CO) Control

### Installation and Maintenance Manual



## 1.0 IMPORTANT SAFETY INFORMATION

- The provision of the electrical supply and the connection of the unit to the electrical supply must be carried out by a qualified electrician.
- Isolate from power supply before removing any covers. During installation / maintenance ensure all covers are fitted before switching on the mains supply.
- All-pole disconnection from the mains as shown in the wiring diagram must be incorporated within the fixed wiring and shall have a minimum contact separation of 3mm in accordance with latest edition of the wiring regulations.
- This unit must be earthed.
- Ducting must be securely fixed with screws to the spigot to prevent access to live parts. Duct runs terminating close to the fan must be adequately protected by suitable guards.
- This appliance should not be used by children or persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge, unless they have been given supervision or instruction concerning the safe use of the appliance by a person responsible for their safety. Children shall not play with the appliance. Cleaning and user maintenance shall not be carried out by children.

### 1.1 HAZARD SYMBOLS



#### GENERAL WARNING

Signifies a general warning regarding hazard specified by supplementary information.



#### ELECTRIC SHOCK

This unit must be completely electrically isolated before any panels are removed. Check mains supply and control connections.



#### ROTATING PARTS

This unit contains fast moving rotational parts which may start automatically. It is the sole responsibility of the installer to adequately guard these components.



#### REFER TO INSTRUCTION MANUAL

Read and understand the installation and maintenance manual before installing, operating or maintaining this product.

### 1.2 IMPORTANT INFORMATION

This manual contains important information on the safe and appropriate assembly, transport, commissioning, operation, maintenance, disassembly and simple troubleshooting of the product.

While the product has been manufactured according to the accepted rules of current technology, there is still a danger of personal injury or damage to equipment if the following general safety instructions and the warnings contained in these instructions are not complied with.

- **Read these instructions completely and thoroughly before working with the product.**
- **Keep these instructions in a location where they are accessible to all users at all times.**
- **Always include the operating instructions when you pass the product on to third parties.**

### 1.3 PERSONAL PROTECTIVE EQUIPMENT

The following minimum Personal Protective Equipment (PPE) is recommended when interacting with Nuaire product:

- **Protective Steel Toed Shoes** - when handling heavy objects.
- **Full Finger Gloves (Marigold PU800 or equivalent)** - when handling sheet metal components.
- **Semi Fingerless Gloves (Marigold PU3000 3DO or equivalent)** - when conducting light work on the unit requiring tactile dexterity.
- **Safety Glasses** - when conducting any cleaning/cutting operation or exchanging filters.
- **Reusable Half Mask Respirators** - when replacing filters which have been in contact with normal room or environmental air.

Nuaire would always recommend a site specific risk assessment by a competent person to determine if any additional PPE is required.

## 2.0 INTRODUCTION

The information contained in this document provides details of installation, operation and maintenance for installers and users of the XBOXER XBC75 & 85 Supply and Extract Ventilation Units with Heat Recovery.

This supply and extract air handling unit range comprises an combination of high efficiency centrifugal fans with EC motors, a counterflow design plate heat exchanger, filters, optional heaters (LPHW and Electric) and a casing with high mass acoustic treatment.

The one-piece ventilation unit shall be constructed with double skinned Aluzinc panels on an aluminium Pentapost frame with integral acoustic mineral fibre ensuring low breakout noise levels. The unit shall incorporate a high efficiency aluminium counterflow plate heat exchanger matrix with a thermal efficiency of up to 92%, fitted with a segmented 100% bypass facility and actuator (patent app. for) operating under automatic control.

A range of matched, side by side internal and external attenuators (Horizontal units) and double deck internal and external attenuators (Vertical units) with a similar construction method to that of the unit is available.

General information regarding performance and specifications for the equipment may be obtained from our Technical Literature, and / or project specific documentation.

### 2.1 XBC UNIT CODE DESCRIPTION

1	2	-	3	-	4	5	6	7
XBC	75	-	H	-	L	CO	-R	WP

1. Range: **XBOXER**
2. Unit Size: **75, 85**
3. Unit Orientation: **H** = Horizontal  
**V** = Vertical (Stacked)
4. Heating Type: **E** = Electric  
**L** = LPHW  
**N** = No Heating
5. Control Type: **CO** = Ecosmart Connect
6. Controls Handing: [none] = Left Hand  
**-R** = Right Hand
7. Weatherproofing: [none] = Standard Internal Unit  
**WP** = Twin Pitched Roof (Factory Fitted)

### 2.2 MATCHED ATTENUATOR CODE DESCRIPTION

1	2	-	3	-	4	5	7
XBC	75	-	H	-	SIL	900	WP

8. Range: **XBOXER**
9. Unit Size: **75, 85**
10. Unit Orientation: **H** = Horizontal  
**V** = Vertical (Stacked)
11. Ancillary Type: **SIL** = Silencer/Attenuator
12. Attenuator Length: **900** = 900mm
13. Controls Handing: [none] = Left Hand  
**-R** = Right Hand
14. Weatherproofing: [none] = Standard Internal Unit  
**WP** = Twin Pitched Roof (Factory Fitted)

## 3.0 DELIVERY

### 3.1 RECEIVING EQUIPMENT

All equipment is inspected prior to despatch and leaves the factory in good condition. Upon receipt of the equipment an inspection should be made and any damage indicated on the delivery note.

Particulars of damage and/or incomplete delivery should be endorsed by the driver delivering the goods before offloading by the purchaser. No responsibility will be accepted for damage sustained during the offloading from the vehicle or on the site thereafter. All claims for damage and/or incomplete delivery must be reported to Nuaire within two days of receipt of the equipment.

### 3.2 VEHICLE OFFLOADING / EQUIPMENT HANDLING

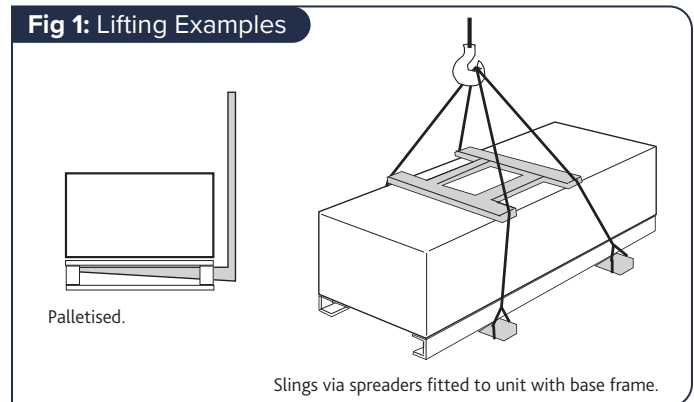
**XBC unit sections will be delivered to site in one section.**

The weight of the unit modules and palletised items is displayed on the unit rating plate or on the packaging. Some of the modules have an 'uneven' weight distribution, and this will be indicated by labelling where appropriate. Ensure that lifting and handling equipment is adequately rated. Offloading and positioning of the equipment is the responsibility of the purchaser.

Spreaders should be used when lifting with slings to avoid damage to the casings. Care must be taken to ensure that slings are correctly positioned to avoid crushing and twisting of the unit castings. Where channels and/or support frames are bolted to the underside of the unit casing, slings or fork-lift arms should be positioned to locate in the apertures in the channels. If Lifting Eyes have been supplied / fitted it is recommended that they are used.

**CAUTION: The XBC75 & 85 fan units have an uneven weight distribution, please refer to the unit labelling before Lifting / offloading the unit.**

**Fig 1: Lifting Examples**



### 3.3 STORAGE

The equipment must be stored in a dry, internal location. Ductwork connection apertures shall be sealed against the ingress of dust, water and vermin. If the storage period is to exceed two months, contact Nuaire for guidance on the appropriate "mothballing" procedures. Do not stack units, modules or components.

## 4.0 DIMENSIONS & WEIGHTS

### 4.1 HORIZONTAL UNITS

The unit is designed for side access as standard and must be installed with a minimum of clearance of 650mm from a wall or barrier.

This will provide access to filters, coil, fan, heat exchanger, condensate tray and pump.

All models: The weather roof is part of the unit code and is factory fitted only. Example: XBC85-V-LCOWP.

**Note: Codes with 'R' i.e. (XBC75-G4B-HR) refer to right hand unit versions.**

**Fig 2: Horizontal Unit Dimensions & Weights**

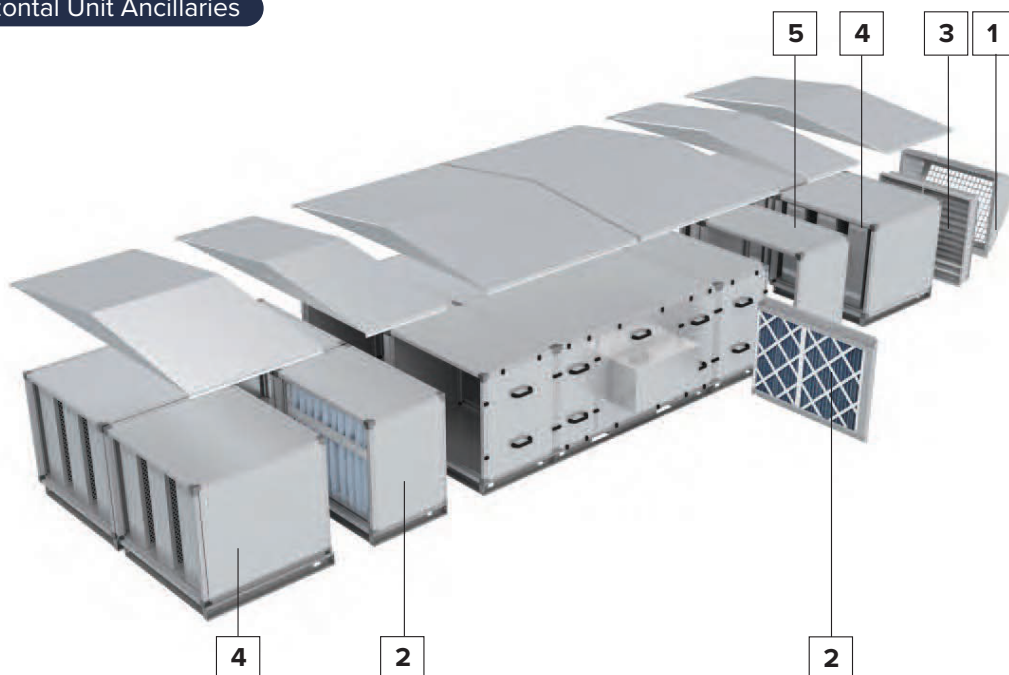


Code	Dimensions (mm)					Control Dimensions (mm)				Weight (kg)	
	A	B	C	J	K	H	E	F	G	Unit	Packed
XBC75-H-***	2800	2126	876 <sup>†</sup>	940	740	n/a	200	737	800	650	740
XBC75-H-***WP						125				715	805
XBC85-H-***						n/a				835	942
XBC85-H-***WP						125				835	835

<sup>†</sup> includes unit and 76mm high baseframe

### 4.2 HORIZONTAL UNIT ANCILLARIES

**Fig 3: Horizontal Unit Ancillaries**



## 4.2.1 WEATHER COWLS

Ref No.	Code	Description	Dimensions (mm)			Weight (kg)
			Width	Height	Length	
1	XBC75-H-RT	Weather Terminal For Horizontal XBC75 Units	940	740	700	8
1	XBC85-H-RT	Weather Terminal For Horizontal XBC85 Units	940	740	700	8

## 4.2.2 FILTER MODULES

Ref No.	Code	Description	Dimensions (mm)			Weight (kg)
			Width	Height	Length	
2	XBC75-F7B/G4P-H	F7 Bag / G4 Panel For Horizontal XBC75 Units	2000	876	600	115
2	XBC85-F7B/G4P-H	F7 Bag / G4 Panel For Horizontal XBC85 Units	2000	876	600	115
2	XBC75-F7B/G4P-HR	F7 Bag / G4 Panel For Right Handed Horizontal XBC75 Units	2000	876	600	115
2	XBC85-F7B/G4P-HR	F7 Bag / G4 Panel For Right Handed Horizontal XBC85 Units	2000	876	600	115
2	XBC75-G4B-H	G4 Bag For Horizontal XBC75 Units	2000	1001	600	115
2	XBC85-G4B-H	G4 Bag For Horizontal XBC95 Units	2000	1001	600	115
2	XBC75-G4B-HR	G4 Bag For Right Handed Horizontal XBC75 Units	2000	1001	600	115
2	XBC85-G4B-HR	G4 Bag For Right Handed Horizontal XBC85 Units	2000	1001	600	115
2	XBC75-F7B/G4P-HWP	F7 Bag / G4 Panel With Twin Pitched Roof For Horizontal XBC75 Units	2000	876	600	117
2	XBC85-F7B/G4P-HWP	F7 Bag / G4 Panel With Twin Pitched Roof For Horizontal XBC85 Units	2000	876	600	117
2	XBC75-F7B/G4P-HRWP	F7 Bag / G4 Panel With Twin Pitched Roof For Right Handed Horizontal XBC75 Units	2000	876	600	117
2	XBC85-F7B/G4P-HRWP	F7 Bag / G4 Panel With Twin Pitched Roof For Right Handed Horizontal XBC85 Units	2000	876	600	117
2	XBC75-G4B-HWP	G4 Bag with weather roof For Horizontal XBC75 Units	2000	1001	600	117
2	XBC85-G4B-HWP	G4 Bag with weather roof For Horizontal XBC85 Units	2000	1001	600	117
2	XBC75-G4B-HRWP	G4 Bag with weather roof For Right Handed Horizontal XBC75 Units	2000	1001	600	117
2	XBC85-G4B-HRWP	G4 Bag with weather roof For Right Handed Horizontal XBC75 Units	2000	1001	600	117

## 4.2.3 DAMPERS

Ref No.	Code	Description	Dimensions (mm)			Weight (kg)
			Width	Height	Length	
3	XBC75-H-MD24V	Motorised dampers 24V for Horizontal XBC75 Ecosmart Connect (CO) Units	940	740	165	25
3	XBC85-H-MD24V	Motorised dampers 24V for Horizontal XBC85 Ecosmart Connect (CO) Units	940	740	165	25

## 4.2.4 MATCHING ATTENUATOR PAIRS (SIDE BY SIDE, SUPPLIED AS ONE PIECE)

Ref No.	Code	Description	Dimensions (mm)			Weight (kg)
			Width	Height	Length	
4	XBC75-H-SIL900	Side by side silencer with base frame for Horizontal XBC75 Units	2000	876	900	225
4	XBC85-H-SIL900	Side by side silencer with base frame for Horizontal XBC85 Units	2000	876	900	225
4	XBC75-H-SIL900-WP	Side by side silencer with base frame and weather roof for Horizontal XBC75 Units	2000	1001	900	250
4	XBC85-H-SIL900-WP	Side by side silencer with base frame and weather roof for Horizontal XBC85 Units	2000	1001	900	250

## 4.2.5 FROST COILS (SIDE BY SIDE, SUPPLIED AS ONE PIECE)

Ref No.	Code	Description	Dimensions (mm)			Weight (kg)
			Width	Height	Length	
5	XBC75-FCL-LCO-H	LPHW side by side module with base frame for Ecosmart Connect units (CO)	2000	876	600	155
5	XBC85-FCL-LCO-H	LPHW side by side module with base frame for Ecosmart Connect units (CO)	2000	876	600	155
5	XBC75-FCE-LCO-H	Electric side by side module with base frame for Ecosmart Connect units (CO)	2000	876	600	113
5	XBC85-FCE-LCO-H	Electric side by side module with base frame for Ecosmart Connect units (CO)	2000	876	600	113

### 4.3 VERTICAL UNITS

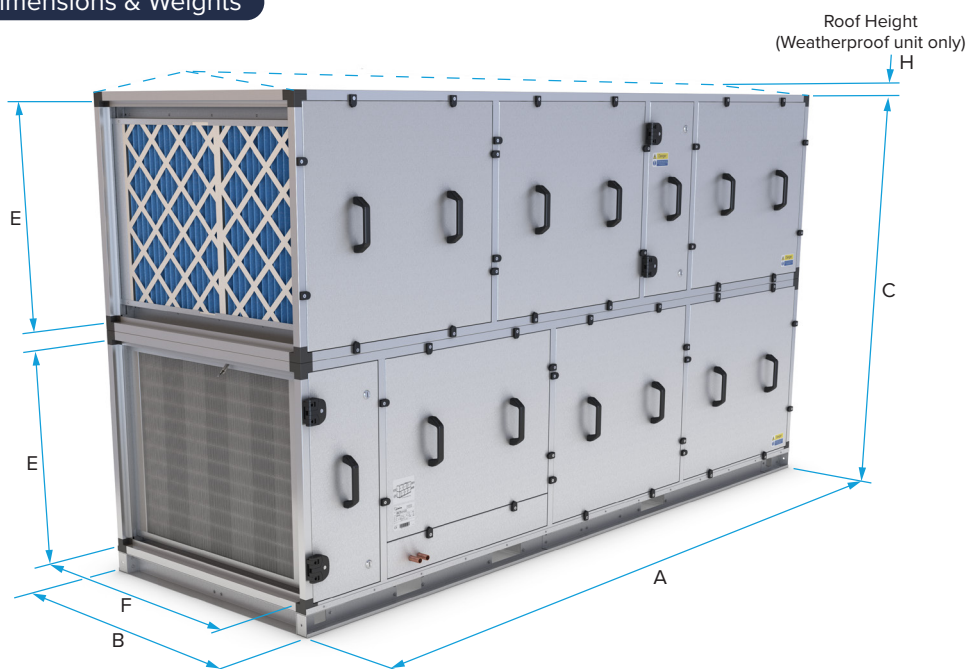
The unit is designed for side access as standard and must be installed with a minimum of clearance of 650mm from a wall or barrier.

This will provide access to filters, coil, fan, heat exchanger, condensate tray and pump.

All models: The weather roof is part of the unit code and is factory fitted only. Example: XBC85-V-LATWP.

**Note:** Codes with 'R' i.e. (XBC75-G4B-R) refer to right hand unit versions.

**Fig 4:** Vertical Unit Dimensions & Weights

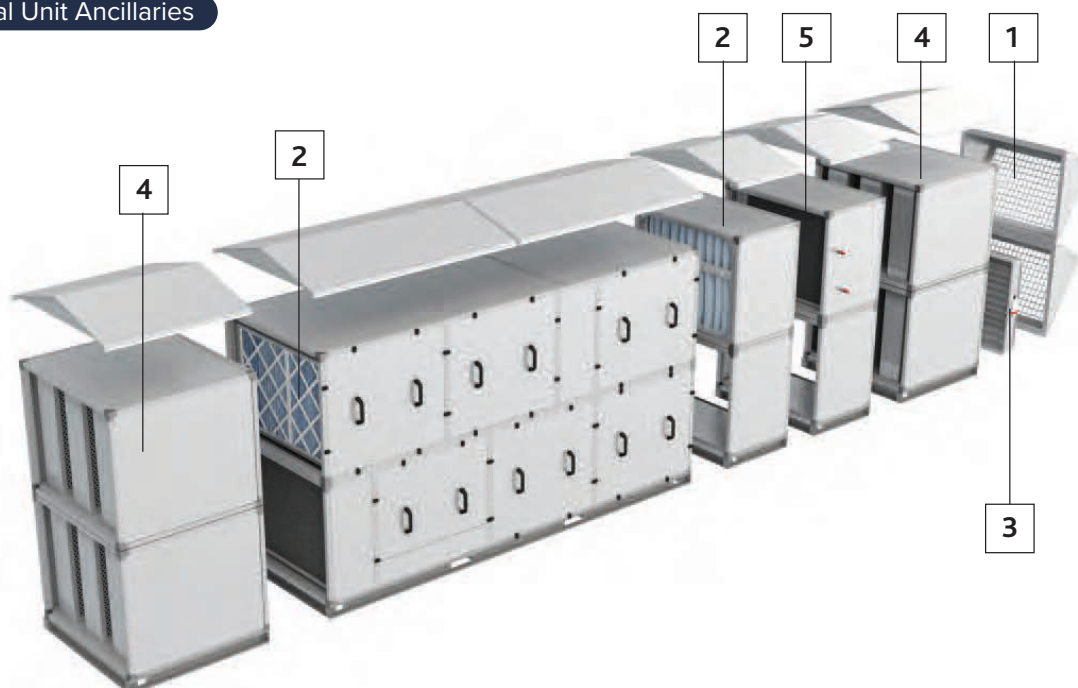


Code	Dimensions (mm)						Weight (kg)	
	A	B	C	E	F	H	Unit	Packed
XBC75-V-***	2500	954	1416 <sup>†</sup>	894	610	n/a	547	597
XBC75-V-***WP						60	575	625
XBC85-V-***	3000	1000	1676 <sup>†</sup>	740	940	n/a	835	895
XBC85-V-***WP						65	835	895

<sup>†</sup> includes unit and 76mm high baseframe

### 4.4 VERTICAL UNIT ANCILLARIES

**Fig 5:** Vertical Unit Ancillaries



## 4.4.1 WEATHER COWLS

Ref No.	Code	Description	Dimensions (mm)			Weight (kg)
			Width	Height	Length	
1	XBC75-H-RT	Weather Terminal For Horizontal XBC75 Units	940	740	700	8
1	XBC85-H-RT	Weather Terminal For Horizontal XBC85 Units	940	740	700	8

## 4.4.2 FILTER MODULES

Ref No.	Code	Description	Dimensions (mm)			Weight (kg)
			Width	Height	Length	
2	XBC75-F7B/G4P	F7 Bag / G4 Panel For Vertical XBC75 Units	954	1416	600	90
2	XBC85-F7B/G4P	F7 Bag / G4 Panel For Vertical XBC85 Units	1000	1676	600	105
2	XBC75-F7B/G4P-R	F7 Bag / G4 Panel For Right Handed Vertical XBC75 Units	954	1416	600	90
2	XBC85-F7B/G4P-R	F7 Bag / G4 Panel For Right Handed Vertical XBC85 Units	1000	1676	600	105
2	XBC75-G4B	G4 Bag For Vertical XBC75 Units	954	1416	600	90
2	XBC85-G4B	G4 Bag For Vertical XBC95 Units	1000	1676	600	105
2	XBC75-G4B-R	G4 Bag For Right Handed Vertical XBC75 Units	954	1416	600	90
2	XBC85-G4B-R	G4 Bag For Right Handed Vertical XBC85 Units	1000	1676	600	105
2	XBC75-F7B/G4P-WP	F7 Bag / G4 Panel With Twin Pitched Roof For Vertical XBC75 Units	954	1476	600	92
2	XBC85-F7B/G4P-WP	F7 Bag / G4 Panel With Twin Pitched Roof For Vertical XBC85 Units	1000	1741	600	107
2	XBC75-F7B/G4P-RWP	F7 Bag / G4 Panel With Twin Pitched Roof For Right Handed Vertical XBC75 Units	954	1476	600	92
2	XBC85-F7B/G4P-RWP	F7 Bag / G4 Panel With Twin Pitched Roof For Right Handed Vertical XBC85 Units	1000	1741	600	107
2	XBC75-G4B-WP	G4 Bag with weather roof For Vertical XBC75 Units	954	1476	600	92
2	XBC85-G4B-WP	G4 Bag with weather roof For Vertical XBC85 Units	1000	1741	600	107
2	XBC75-G4B-RWP	G4 Bag with weather roof For Right Handed Vertical XBC75 Units	954	1476	600	92
2	XBC85-G4B-RWP	G4 Bag with weather roof For Right Handed Vertical XBC75 Units	1000	1741	600	107

## 4.4.3 DAMPERS

Ref No.	Code	Description	Dimensions (mm)			Weight (kg)
			Width	Height	Length	
3	XBC75-V-MD24V	Motorised dampers 24V for Vertical XBC75 Ecosmart model (ES) Units	620	560	165	14
3	XBC85-V-MD24V	Motorised dampers 24V for Vertical XBC85 Ecosmart model (ES) Units	840	700	165	20

## 4.4.4 MATCHING ATTENUATOR PAIRS (DOUBLE DECK, SUPPLIED AS ONE PIECE)

Ref No.	Code	Description	Dimensions (mm)			Weight (kg)
			Width	Height	Length	
4	XBC75-V-SIL900	Double deck silencer with base frame for Horizontal XBC75 Units	954	1416	900	180
4	XBC85-V-SIL900	Double deck silencer with base frame for Horizontal XBC85 Units	1000	1676	900	200
4	XBC75-V-SIL900-WP	Double deck silencer with base frame and weather roof for Horizontal XBC75 Units	954	1476	900	185
4	XBC85-V-SIL900-WP	Double deck silencer with base frame and weather roof for Horizontal XBC85 Units	1000	1741	900	205

## 4.4.5 FROST COILS (DOUBLE DECK, SUPPLIED AS ONE PIECE)

Ref No.	Code	Description	Dimensions (mm)			Weight (kg)
			Width	Height	Length	
6	XBC75-FCL-LCO-V	LPHW double deck module with base frame for Ecosmart Connect units (CO)	954	1416	600	115
6	XBC85-FCL-LCO-V	LPHW double deck module with base frame for Ecosmart Connect units (CO)	1000	1676	600	120
6	XBC75-FCE-LCO-V	Electric double deck module with base frame for Ecosmart Connect units (CO)	954	1416	600	115
6	XBC85-FCE-LCO-V	Electric double deck module with base frame for Ecosmart Connect units (CO)	1000	1676	600	120

## 5.0 ACCESS CONCEPTS

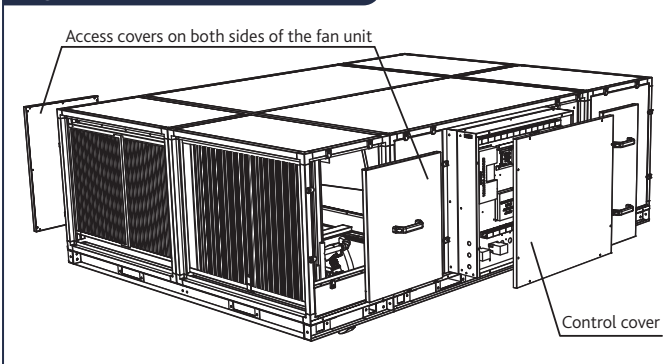
In this product range, several unique concepts have been implemented with a view to simplifying the installation design.

### Isolate before removing any panels

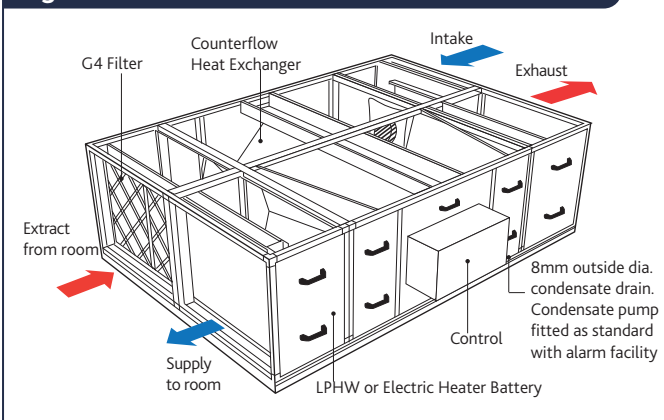
- The unit must be installed with at least 650mm clearance from a wall / barrier. With this absolute minimum clearance, the unit may be connected to the power supply and control connection. 1000mm clearance is required to remove the LPHW coil and electric heater.
- With this clearance, unit filters may be changed, and the fans coils, heat exchanger and condensate tray may be inspected and cleaned if necessary.
- The LPHW and Electrical heater settings, coil bleed and drain, and all other control adjustments are similarly accessible.
- Side access, where possible, is preferred in all cases in terms of safe working access to the equipment under the CDM regulations.
- Note however, that access in the situation is difficult and additional time should be allocated. For convenience it is preferred that wherever possible, this minimum access provision is not adopted, and it is recommended that a minimum of around 600mm clearance (as stated in ADF 2010) is allowed.
- Where these arrangements are not suitable, the Consultant's and Contractor's project specific requirements will always be accommodated where possible.

## 5.1 HORIZONTAL UNITS (E.G. XBC75-H, XBC85-H)

**Fig 6: Horizontal Unit Access**

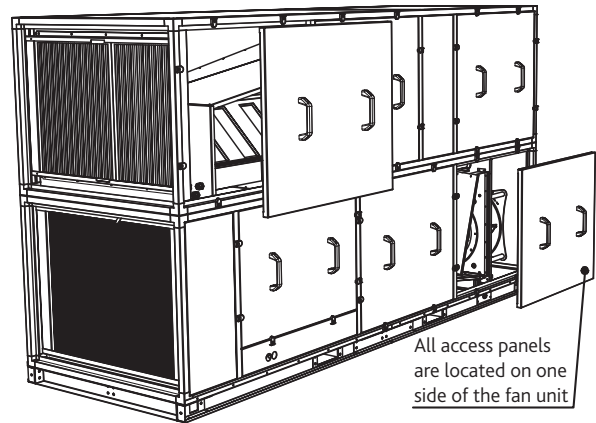


**Fig 7: Horizontal Unit Overview with Lid Removed**



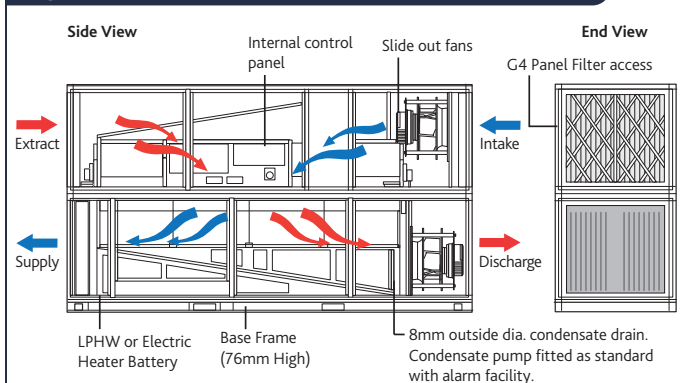
## 5.2 VERTICAL UNITS (E.G. XBC75-V, XBC85-V)

**Fig 8: Vertical Unit Access**



Note: Unit must be isolated before panels are removed.

**Fig 9: Vertical Unit Overview with Side Removed**



## 6.0 MECHANICAL INSTALLATION

Installation must be completed by competent persons, in accordance with good industry practice and should conform to all governing and statutory bodies i.e. IEE, CIBSE, etc.

The unit will be labelled with the direction of air flow. The direction convention must be observed during installation.

**The unit may only be operated in its intended horizontal installation plane. The unit MUST be fully levelled during installation (this is essential to ensure that condensate drains correctly).**

The units are heavy, and should be mounted using suitable methods of support. The supporting structure must be assessed for structural suitability.

If these units are being fitted into a ceiling void a suitable support structure must be provided under each unit, the base frame provided is **NOT suitable** for this purpose.

LPHW Coils, if fitted, are tested during manufacture to 16 Bar (using dry compressed air). Coil and valve assemblies are similarly tested to 10 Bar. Operation of standard equipment is rated at PN6, if the intended system requires higher operating pressures; please contact the Nuair Technical department for advice.

Electrical connections to the unit shall be made in accordance with the appropriate product; and installation wiring diagrams, and shall use appropriately sized and rated cables.

Only the prepared apertures in the unit casing may be used for cable entry. Do not drill or cut the unit casing for this purpose. Cable access points are provided at the ends of the control enclosure.

If the control is rotated to aid connection of cables, please ensure that sufficient flexibility is provided in the final connection run.

**To avoid conflict with the unit access panels, it is recommended that electrical and plumbing service connections to the unit are run at 90 degrees to the main air flow axis.**

Control circuit connections must be segregated (i.e. routed separately) from power connections.

The unit rating label shows the maximum electrical load of the equipment. Connections to the unit may include single phase supply connections, and a variety of control circuits.

Only the prepared apertures in the unit casing may be used for cable entry. Do not drill or cut the unit casing for this purpose.

The equipment must be earthed and earth-bonded. Means of local isolation for maintenance purposes are generally required (by others). Ensure that all mains connections are isolated.

Heat recovery components and modules that incorporate cooling coils may produce condensation during use. An insulated drip tray and condensate pump is provided. The drain connection must be connected to a suitable drainage point (Fig 10 & Fig 11).

## 6.1 CONDENSATE PUMP

The condensate pump incorporates an alarm function. If the water level in the condensate tray exceeds a maximum level (for example, as a result of the discharge tube becoming blocked or frozen), the alarm contact will open. This contact is internally connected to the heat exchanger bypass actuator, and the unit will automatically be placed into bypass mode, preventing further condensate production. Unit operation will otherwise be unaffected.

**Maximum flow rate = 12 l/h**

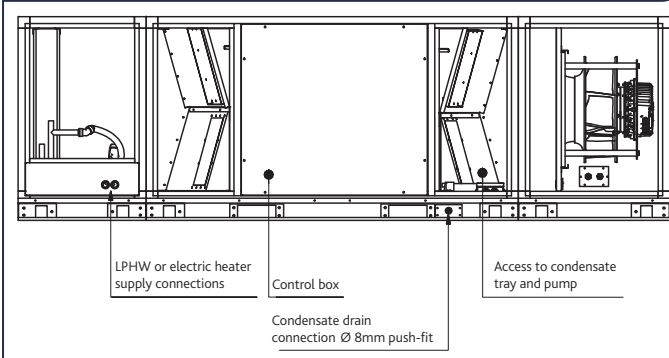
**Maximum head = 20m Vertical, 100m Horizontal**

**Pipe Connection size (Condensate) XBOXER XBC = 8 mm**

## 6.2 PRE-COMMISSIONING

**Not all of the components listed here are necessarily included with the equipment supplied.**

**Fig 10: Customer Connections (Control Side of Horizontal Unit)**



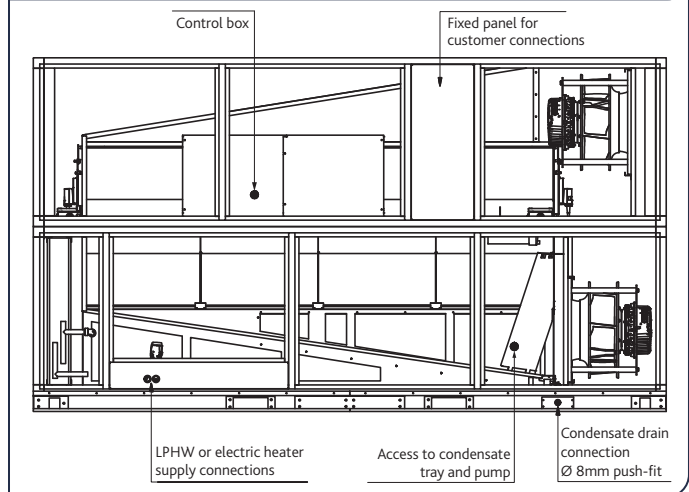
### Filters

Remove filter access panels (observe and note airflow direction labels), inspect filters for contamination with construction debris, replace as necessary. Replace access panels.

Filter pressure drops will depend on actual flow rate and condition. Observe and record filter pressure drops after performance commissioning. Typically, filter "dirty" condition occurs when the initial filter "clean" readings have been increased by 125Pa.

If filter manometers, pressure switches or indicators have been fitted, they should be set or adjusted to reflect the commissioned system operation.

**Fig 11: Customer Connections (Control Side of Vertical Unit)**



### 6.2.1 HEATING COILS LPHW

Observe the Flow and Return connection labels on the unit. Drain and bleed valves are located on the coil. Other valves may be required in the system pipe-work depending on the installation (by others).

Where the wet system is at risk of frost damage, the addition of a proprietary anti-freeze solution to the water is recommended. Note that any frost protection offered by the unit's integral control system will not operate if the power supply to the unit is interrupted.

Ecosmart frost protection is activated on any Ecosmart unit fitted with LPHW heating, when the outlet air temperature is 4°C or below. The unit reacts by shutting down the fan to prevent a 'wind chill' effect reducing the temperature to a point whereby the coil could freeze and burst. The unit will also drive open the LPHW valve to a fully open position to allow full water flow through the coil and the main PCB will close the 'Heat demand' contacts. These contacts could be used to send a signal to activate the boiler and/or valve to open to provide heat if not already doing so.

Piped connections should be made to the unit using appropriate techniques, and all pipework must be independently supported. No hot work is permitted within one metre of the unit.

Ensure that installed pipework runs do not prevent or restrict access to the unit at any point.

The completed installation (including the connections within the unit, as these may be disturbed during installation) shall be pressure tested to the project engineer's specification (**This is a condition of the unit warranty**).

### 6.2.2 ELECTRIC HEATERS

**Heater Capacity: XBC75 – 3ph, 12Kw**

**XBC85 – 3ph, 18Kw**

The Electric Heater requires a 3ph supply which is independent from the main unit supply. Connections to be made through the low level fixed panel. The Electric Heater may be withdrawn to allow access to the Heater Controller without the need for wiring to be disconnected (Ensure the mains supply is isolated before removing any access panels and any adjustments are made to the Heater Controller).

### 6.2.3 FAN SECTIONS

Access to the fan section is via lift off panels. For non-Ecosmart units, wiring to the fan motor / unit terminal box should be mechanically protected and in made in accordance with the details on the motor name plate and diagram attached to the unit.

With the unit electrically isolated, rotate the fan impeller / drive manually, checking that it spins freely. **Check all fixings are secure.**

Units must not be operated without all access panels in place – damage to equipment or injury to personnel may result. Units must not be operated unless control interlocks are in place – damage to equipment may result.

Test run motor for condition and correct rotation. Check that the correct current overloads are fitted and that the current being drawn does not exceed the motor nameplate value. Excessive current normally indicates that the ductwork system resistance is different to design.

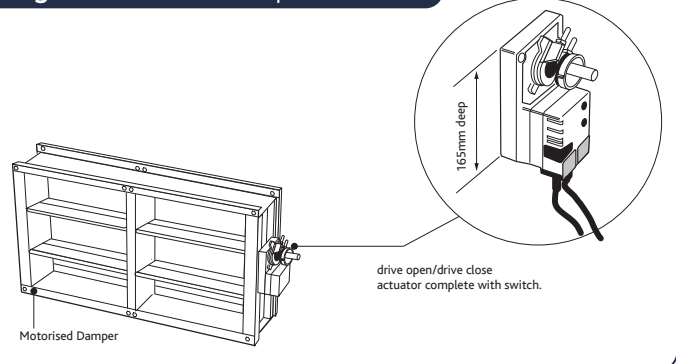
### 6.2.4 MOTORISED DAMPERS

If Nuaire matched silencers (Horizontal: XBC75-H-SIL900, Vertical: XBC75-V-SIL900) are being fitted to the fan unit, the motorised damper (Horizontal: XBC75-H-MD24V, Vertical: XBC75-V-MD24V) needs to be fitted after the silencer.

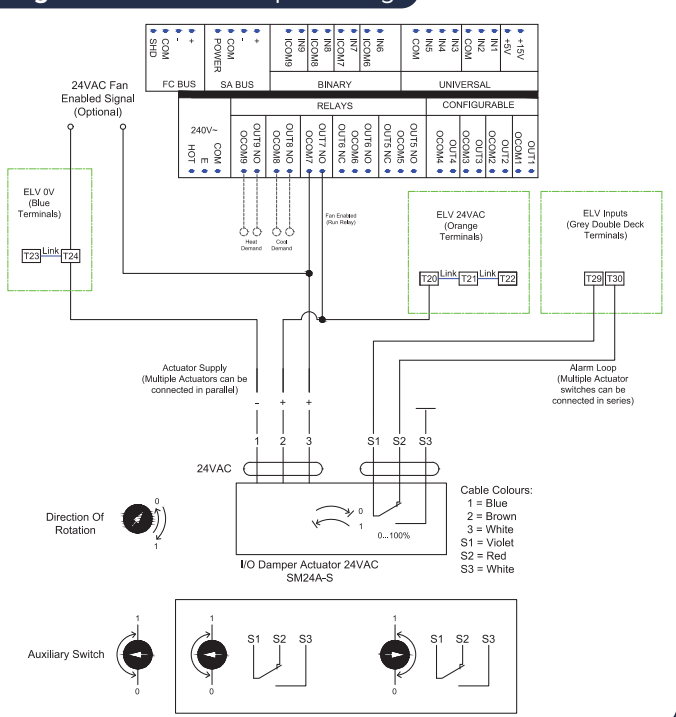
This ensures that breakout noise levels are kept to a minimum.

- Fully interlocking parallel blades, half inch diameter electroplated mild steel spindle.
- Nylatron bushes and external nylon/aluminium blade interconnection linkage.
- Fitted with drive open/drive close actuator complete with switch.
- Motorised damper wiring will require connection on site and possible extension of the cable looms.

**Fig 12: Motorised Damper Actuator**



**Fig 13: Motorised Damper Wiring**



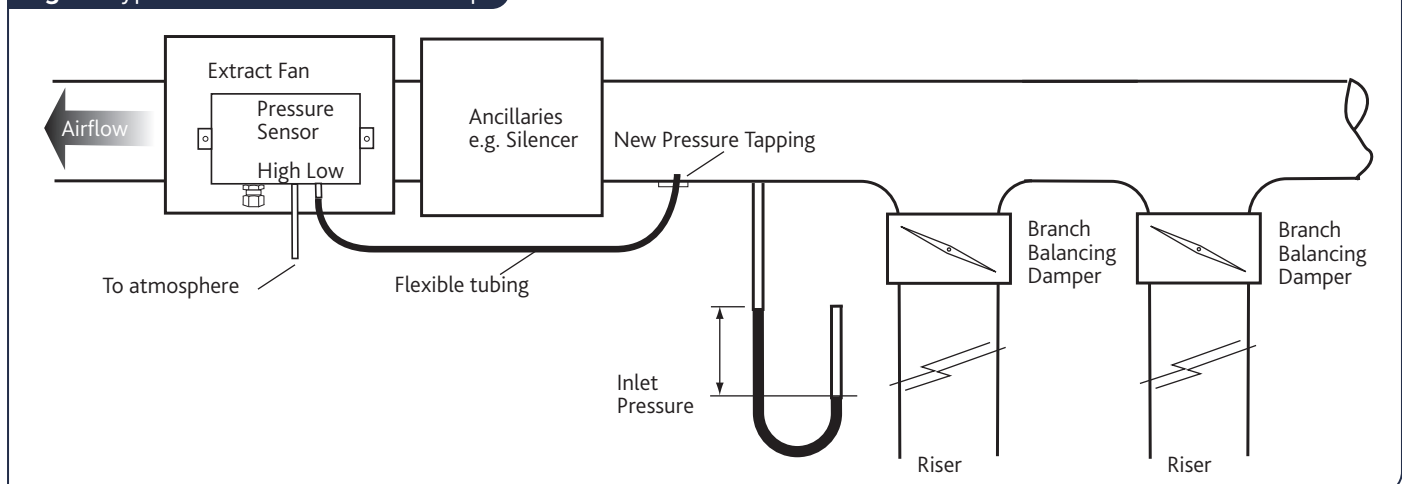
### 6.3 CONSTANT PRESSURE RANGE (CP) - CONTROLLING STATIC PRESSURE AT FAN INLET

Ecosmart constant pressure extract fans are supplied to control the static pressure at the fan inlet.

This set up is suitable for the majority of applications. When ancillaries with high pressure losses are fitted to the inlet side of the fan, the low pressure tapping must be moved from the fan chamber to a location upstream of the ancillaries, as shown below in Fig 14.

Failure to do this will result in excessive pressure being applied to the dampers at the rooms when the system is running in trickle mode.

**Fig 14: Typical Constant Pressure Setup**



## 6.4 FILTER PRESSURE SWITCH

XBC 75 & 85 units come with pre fitted pressure tapplings and tubing for use with the fitted dirty filter alarms on both the supply and extract air streams. The IP54 pressure switch is equipped with a red visual LED alarm which will illuminate when the pressure reading surpasses that set by the adjustable knob.

### 6.4.1 SETTING SWITCH PRESSURE

Make certain that there is no voltage on the electrical connections before you carry out any setting on the pressure switch, there is the possibility of an electric shock if you accidentally touch live parts.

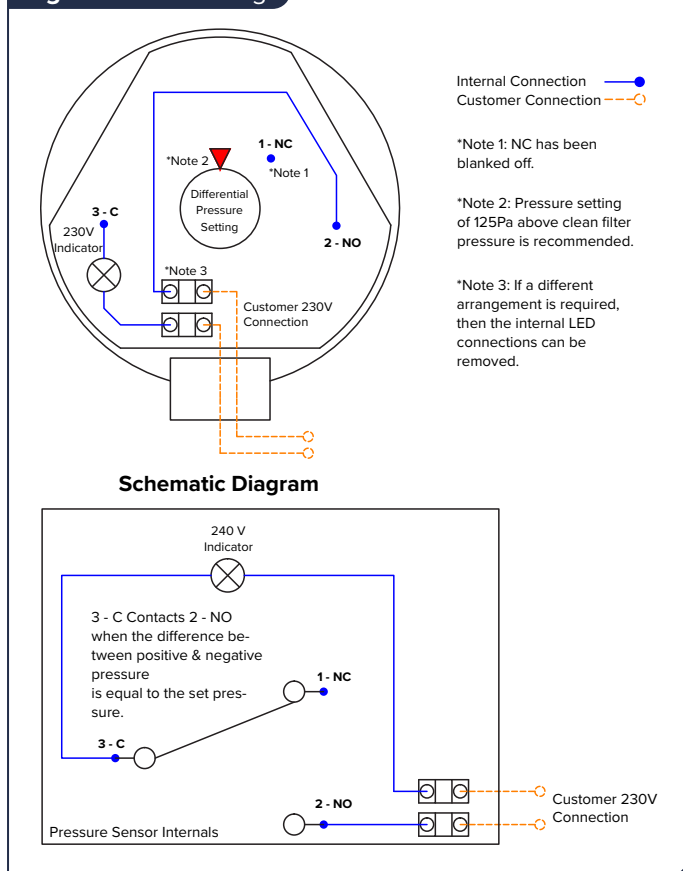
Nuaire recommend the pressure switch be set to trigger when the filters experience a 125 Pa increase above the clean filter resistance for the largest commissioned airflow rate. Use the adjustment dial to set the pressure at which the switch will trip. When the pressure falls below this set value, the switch returns to its resting position.

### 6.4.2 SWITCH WIRING

The cable gland is designed for cables with alternative sheath diameters of 7 mm or 10 mm. Only use these sizes, otherwise the screw cable connection cannot seal adequately. The connections are intended for 6.3mm crimp-type sockets.

Remove switch cover. Wire the main unit to the terminal block within the switch as per the below wiring diagrams (Fig 15) ensuring the feed line is fused to suit Max 1.5A / 250 Vac. Refit switch cover.

**Fig 15: Switch Wiring**

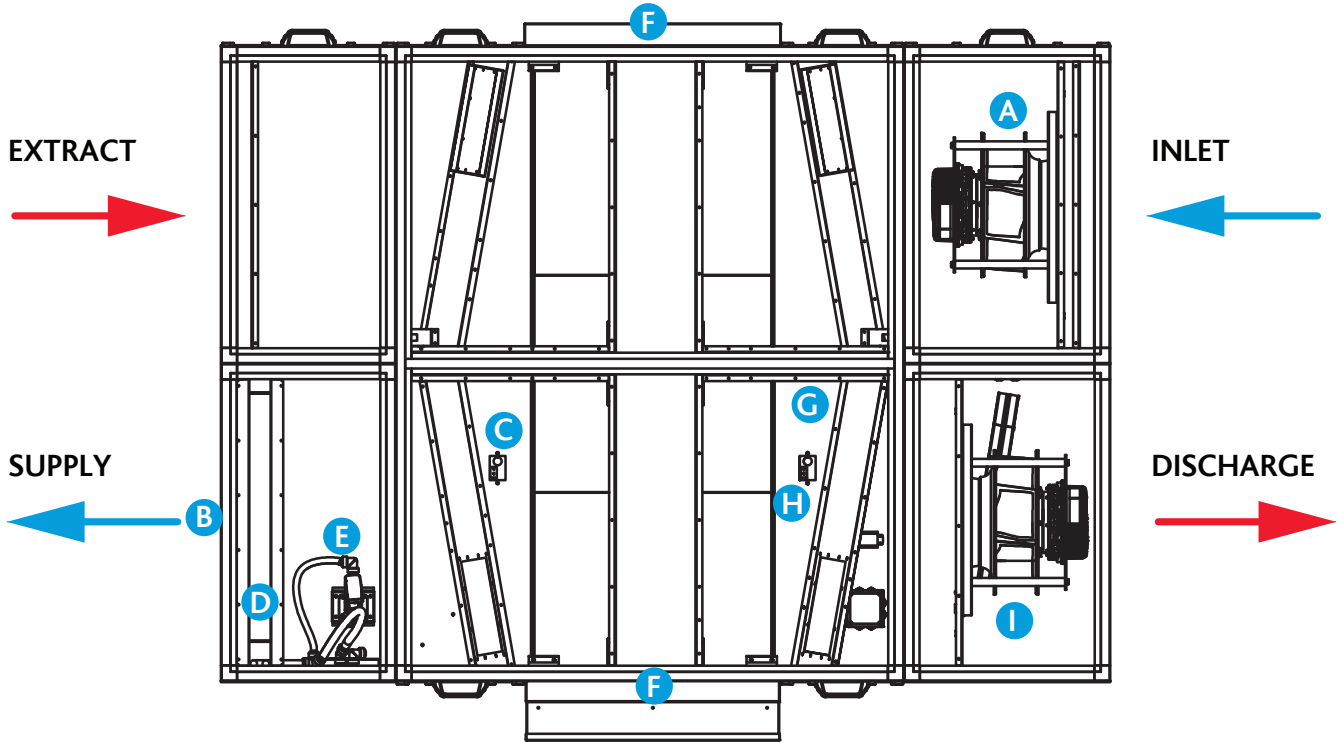


## 6.5 HARDWARE POSITIONS

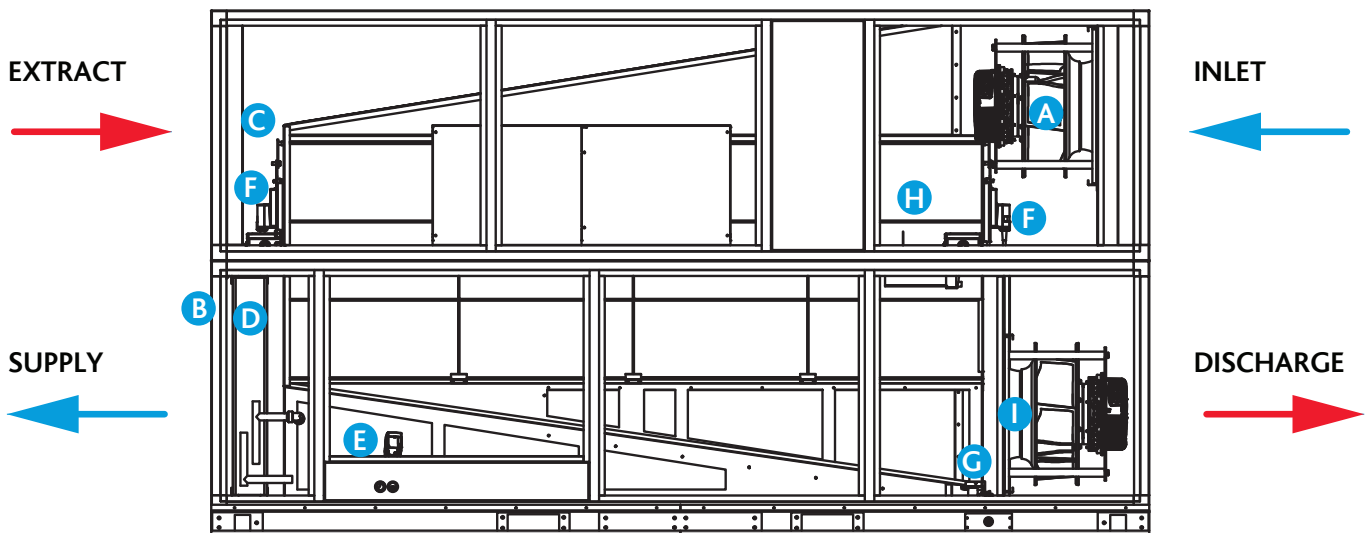
### 6.5.1 KEY TO HARDWARE POSITIONS

- |  |                                   |
|--|-----------------------------------|
| A. Supply Fan (Drive & Health)         | E. LPHW Heater (LPHW Models Only) |
| B. Supply Air Temperature Sensor       | F. Bypass Damper Drive            |
| C. Extract Air Temperature Sensor      | G. Condensate Pump Alarm          |
| D. Thermal Trip (Electric Heater Only) | H. Fresh Air Temperature          |
|  | I. Extract Fan (Drive & Health)   |

**Fig 16:** Horizontal Unit Hardware Positioning



**Fig 17:** Vertical Unit Hardware Positioning



## 7.0 ELECTRICAL INSTALLATION

Before commencing work, make sure that the unit, switched live and Nuaire control are electrically isolated from the mains supply.

### 7.1 SUPPLY

The control is powered by a 400Vac 50Hz 3 phase supply. This must be isolated local to the unit and fitted with appropriate over-current and fault protection.

#### 7.1.1 ELECTRIC HEATER SUPPLY

For models with electric heating, the heating circuit is powered by a separate, higher current, 400VAC 3ph supply. This must be isolated local to the unit and fitted with appropriate over-current protection. The main supply is still required.

Electric Heater models require two separate supplies, each with an appropriate overcurrent current protection device.

### 7.2 EMERGENCY SHUT DOWN CIRCUIT

Emergency Shutdown Circuit. Break to Remove power. Remove wire between LS & L to use.

### 7.3 VOLT FREE CONTACTS

The volt free contacts are not fused. If these are used to power any external equipment, the installer must provide adequate fusing or other protections.

**Fault** - The relay is powered when heating is selected.

**Heat Demand** - The relay is powered when heating is selected.

**Cool Demand** - The relay is powered when cooling is selected.

### 7.4 ENABLE & BOOST

Volt Free signals into the controls to activate the Enable signal and to activate the boost signal.

### 7.5 FAN START DELAY

A fan start delay can be imposed to allow the damper time to open. This is adjustable via display screens or commissioning tools.

If an I/O damper is fitted, it must be wired to the fan run relay, and the Relay (OUT10) supplied with the relevant supply voltage.

## 7.6 CONNECTION CHART

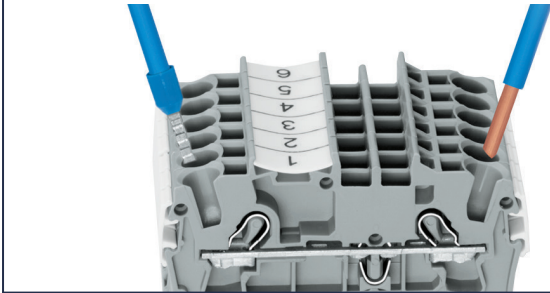
Description	Controller Terminal No.	DI	AI	Relay Output	AO (0-10v)
Supply Fan Fault	IN1	1			
Extract Fan Fault	IN2	1			
IO Damper Alarm	IN3	1			
Condensate Pump Fault	IN4	1			
SL Enable	IN5	1			
SL2 Input	IN6	1			
EH Overtemp Fault (If Present)	IN7	1			
Tacho Alarm Feedback (If Present)	IN8	1			
Thermal Wheel Fault	IN11	1			
Fresh Air Temp Sensor	IN13		1		
Supply Air Temp Sensor	IN14		1		
Return / Room Air Temp Sensor	IN15		1		
Configurable Input 16	IN16		1		
Configurable Input 17	IN17		1		
Extract Fan Output	OUT1				1
Supply Fan Output	OUT2				1
Heating Output	OUT3				1
Cooling Output	OUT4				1
Bypass Damper Cmd	OUT6			1	
Cooling Demand Cmd	OUT7			1	
Heating / Recirc Cmd	OUT8			1	
Fault Relay Cmd	OUT9			1	
Fan Enable Cmd	OUT10			1	

## 7.7 TERMINAL CONNECTIONS

### 7.7.1 PUSH IN TERMINATION

Stripped solid conductors, fine-stranded conductors with ferrules, or ultrasonically “bonded” conductors are simply pushed in until they hit the backstop, no tool is required.

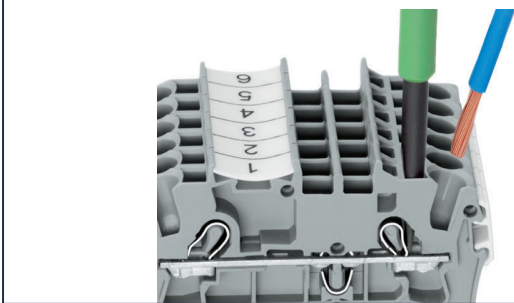
**Fig 18: Push In Terminal Connections**



### 7.7.2 TERMINATION OF FINE STRANDED CONDUCTORS

Open the clamp by inserting an operating tool (as shown below) until it clicks into position. Then insert the conductor and remove the operating tool to complete the connection.

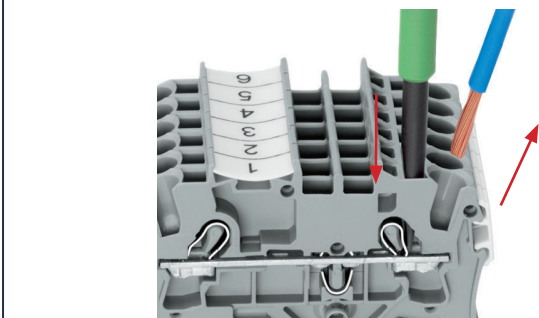
**Fig 19: Fine Stranded Terminal Connections**



### 7.7.3 CONDUCTOR REMOVAL

Insert an operating tool in to the operating slot to remove the conductor, just like the original CAGE CLAMP® terminals blocks.

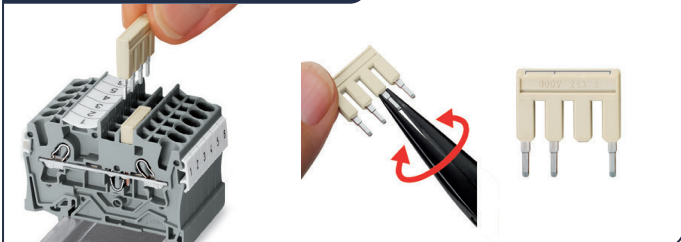
**Fig 20: Removing Terminal Connections**



### 7.7.4 FITTING JUMPERS

Terminal blocks can be connected together to increase the number of terminals at the same potential using push-in jumpers. In these cases the terminals are treated as one conductor.

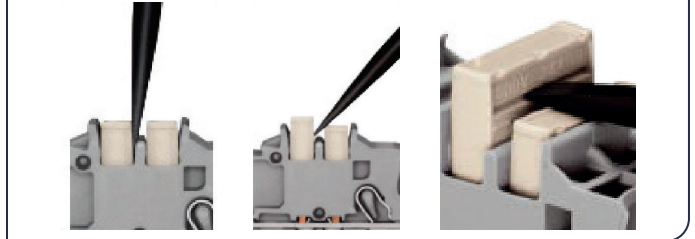
**Fig 21: Jumper Connections**



### 7.7.5 JUMPER REMOVAL

Insert the operating tool blade between the jumper and the partition wall of the dual jumper slots, then lift up the jumper.

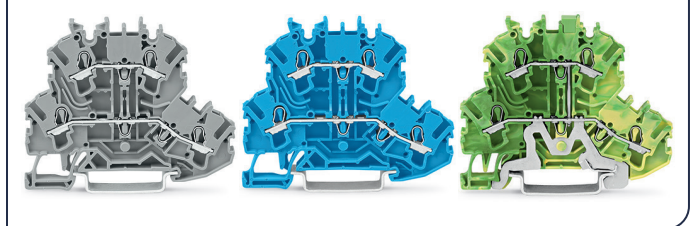
**Fig 22: Removing Jumpers**



### 7.7.6 DOUBLE DECK TERMINAL BLOCK

Each deck has a different potential (2-conductor), which creates a space saving on the rail. Decks can be commoned to adjacent terminal blocks and/or the top to the bottom deck.

**Fig 23: Double Deck Terminal Blocks**



### 7.7.7 EARTH TERMINAL BLOCKS

The earth terminal block (green/yellow) has a direct electrical connection to the DIN rail, with the earthing foot (earth connection only).

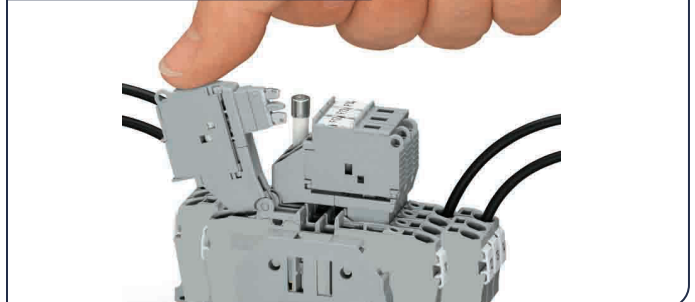
**Fig 24: Earth Terminal Blocks**



### 7.7.8 FUSE TERMINALS

Replaceable cartridge fuses are housed in quick release fuse terminals.

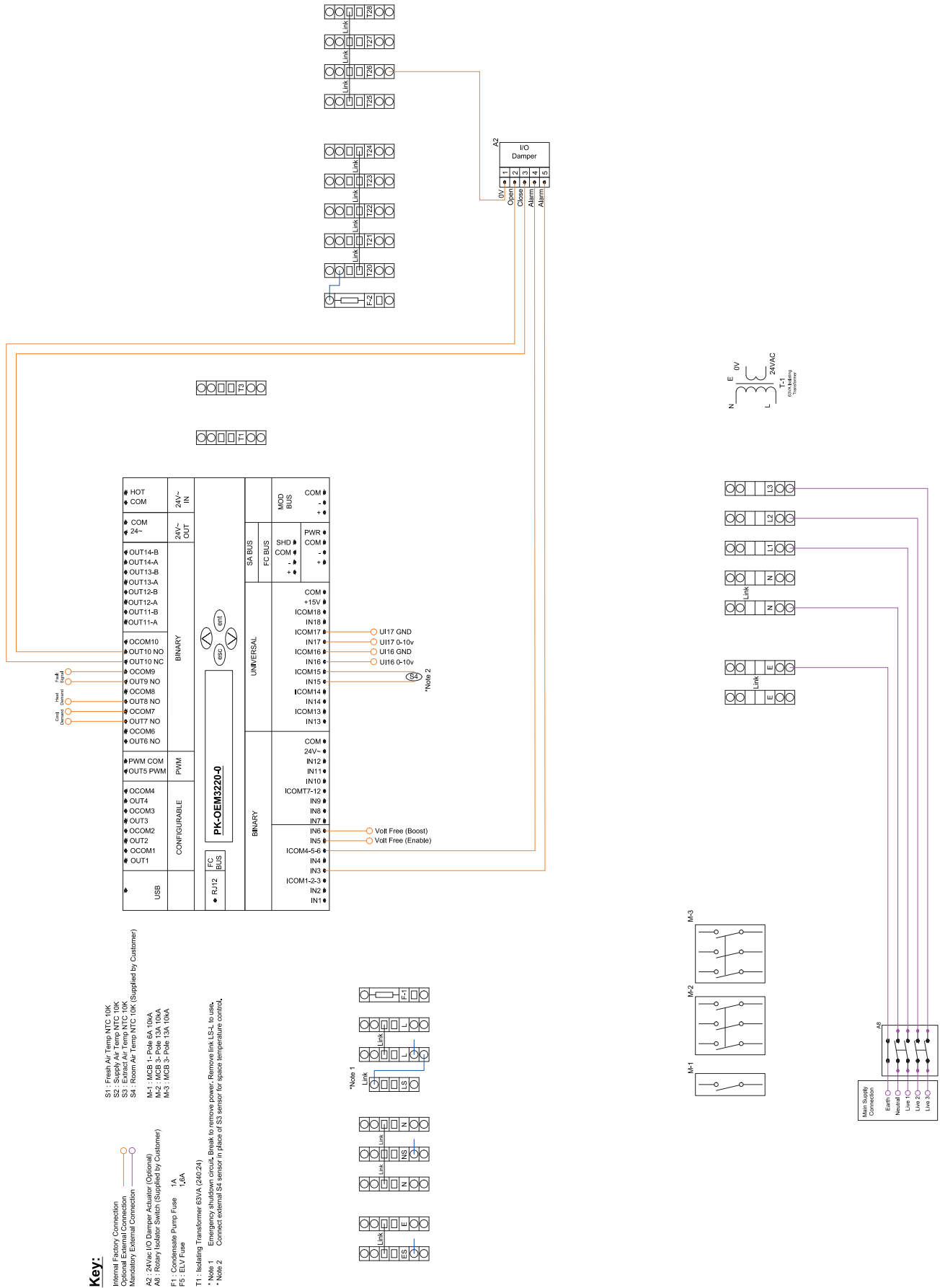
**Fig 25: Earth Terminal Blocks**

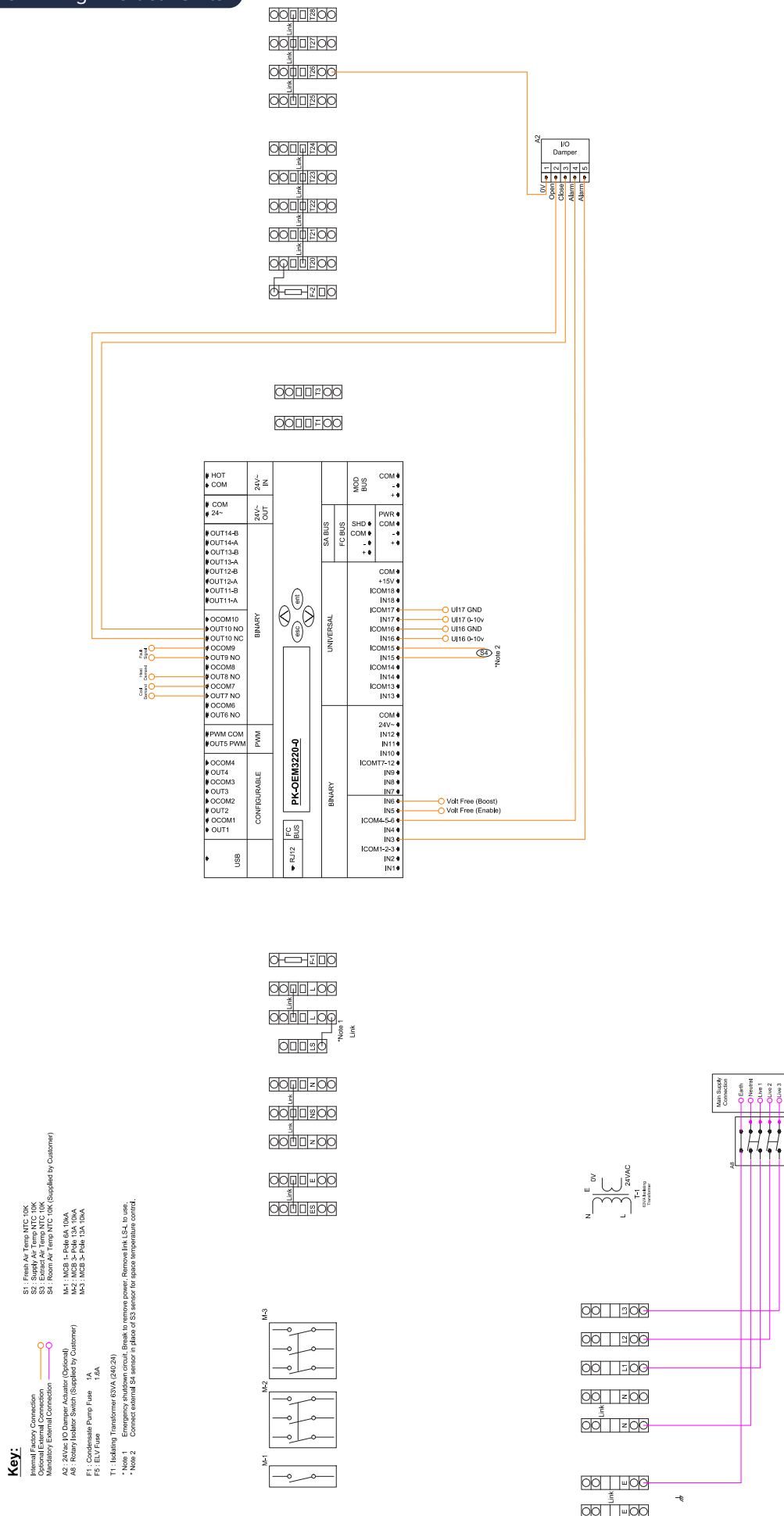


## 7.8 CUSTOMER WIRING DIAGRAMS

All inter-connections between circuit boards, blowers and sensors are made at the factory. This diagram only shows the essential field wiring points for clarity.

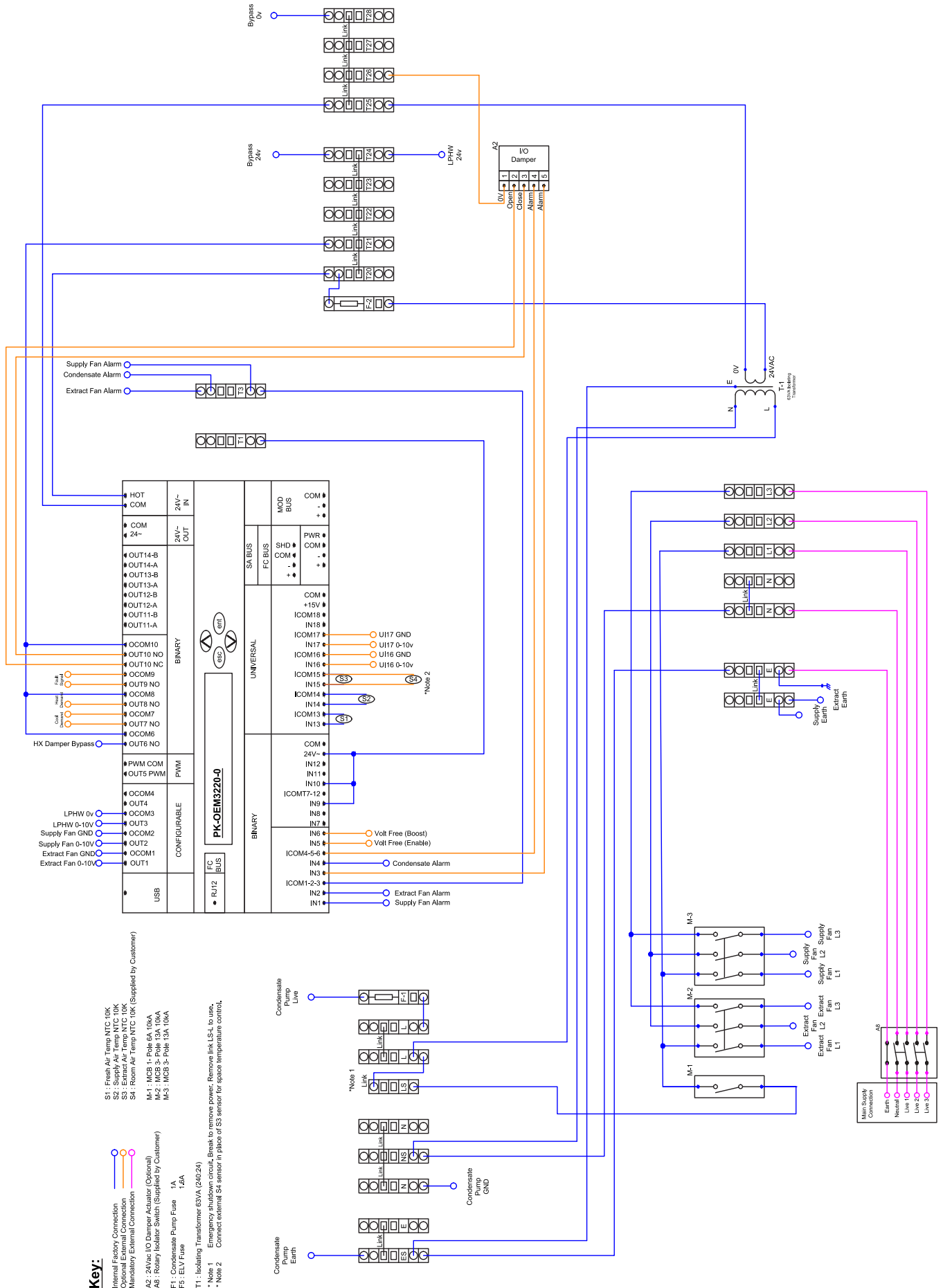
**Fig 26: Customer Wiring - Horizontal Units**



**Fig 27: Customer Wiring - Vertical Units**


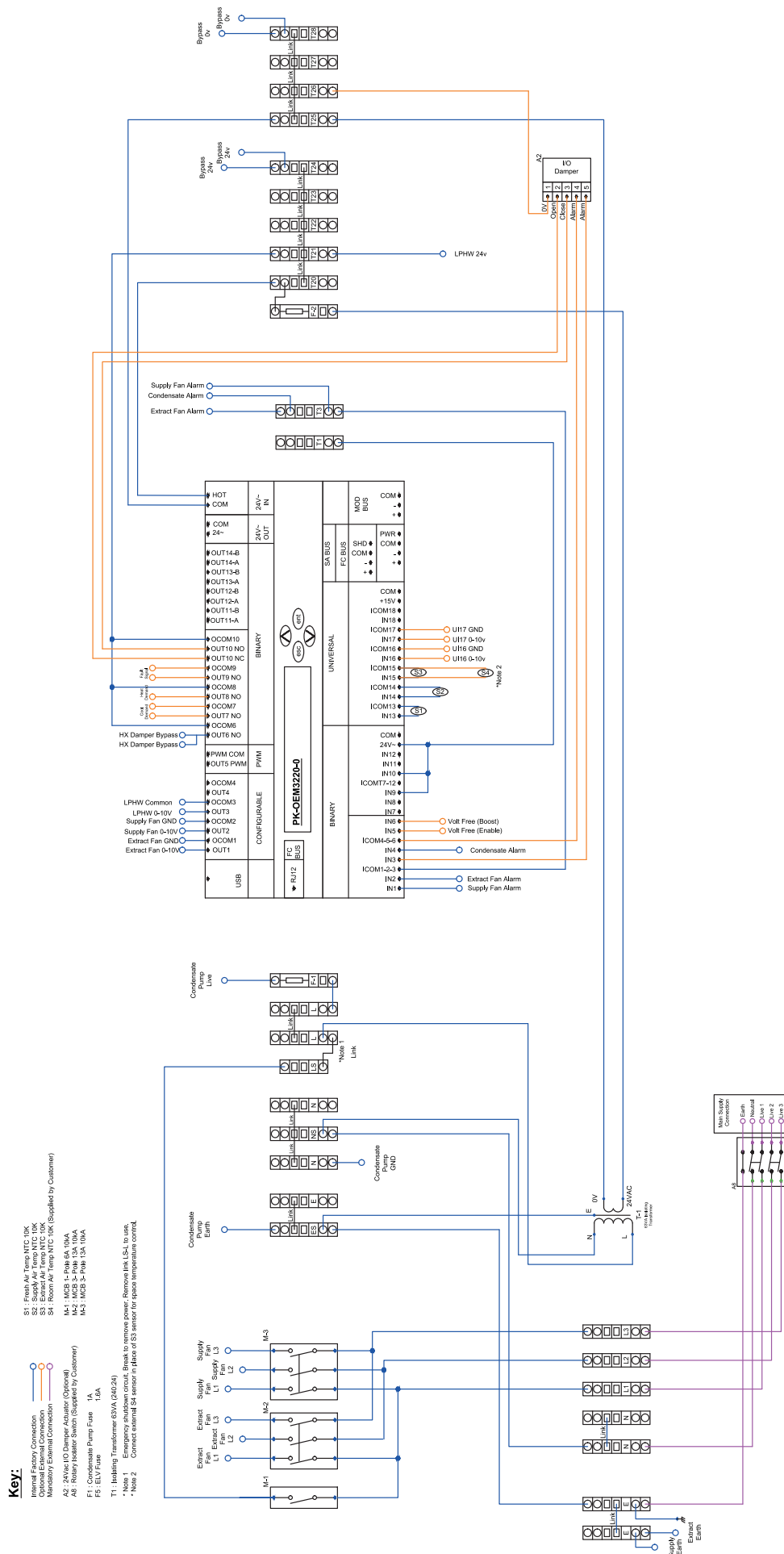
## 7.9 FULL WIRING DIAGRAMS

Fig 28: Full Wiring Diagram - Horizontal Units with LPHW Heating or No Heating

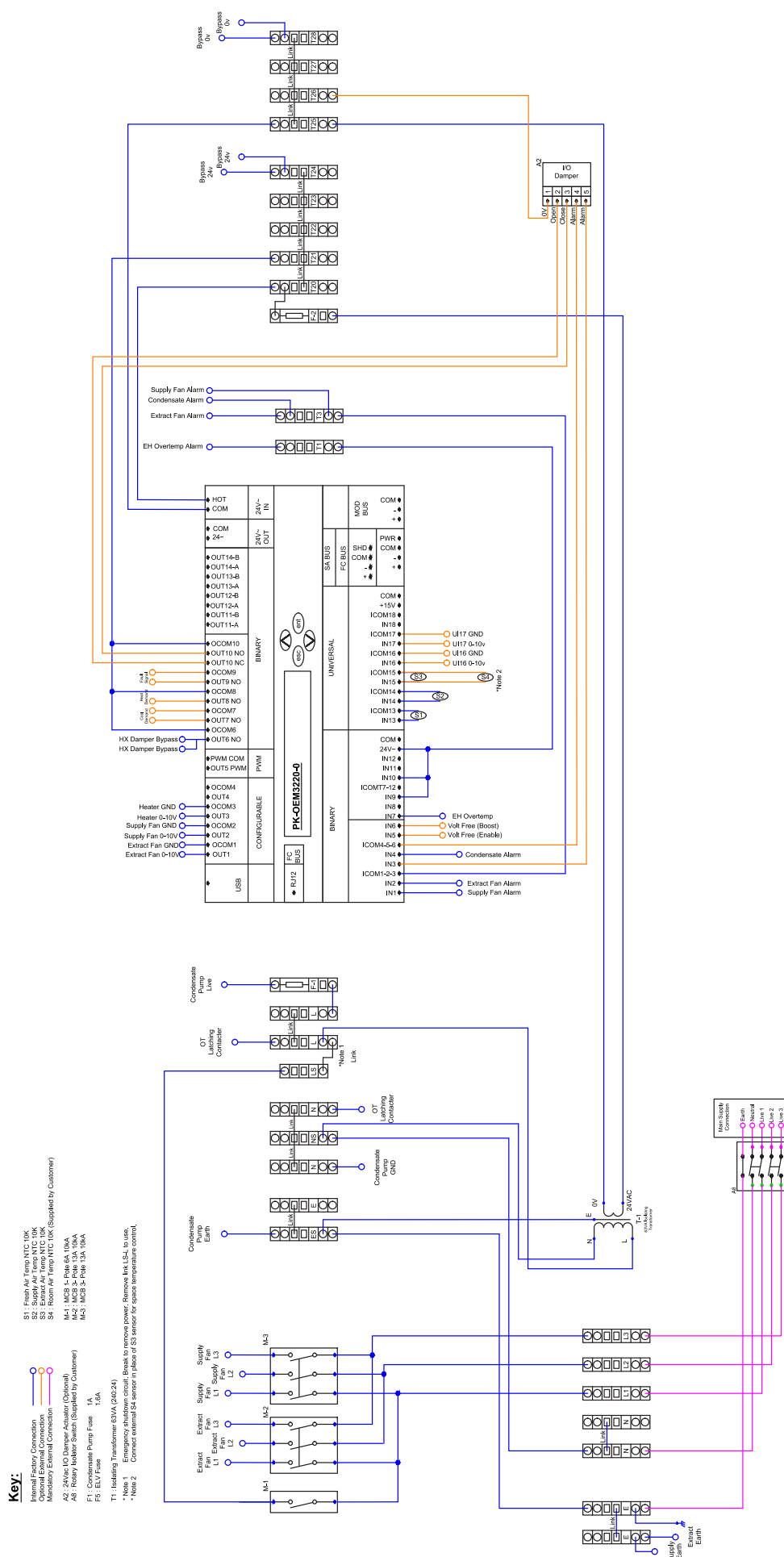




**Fig 30: Full Wiring Diagram - Vertical Units with LPHW Heating or No Heating**



**Fig 31: Full Wiring Diagram - Vertical Units with Electric Heating**



## 8.0 FROST COIL (OPTIONAL ANCILLARY)

All inter-connections between circuit boards, blowers and sensors are made at the factory. This diagram only shows the essential field wiring points for clarity.

### 8.1 LPHW FROST COILS

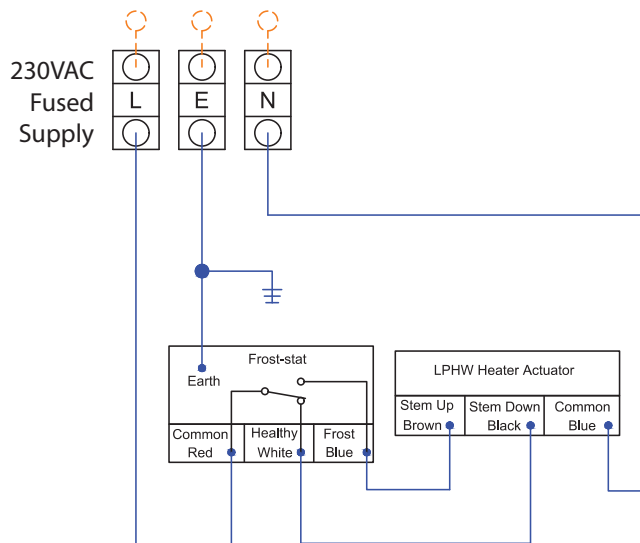
#### 8.1.1 WIRING

The heater requires a 230V~50Hz single phase supply connection to power the thermostat and valve actuator. Remove the top cover from the terminal box by rotating the four fixing screws half a turn, revealing the terminal block marked LEN.

**Fig 32: Wiring - LPHW Frost Coil Ancillary**

#### Key:

Internal Factory Connection ————  
Customer Connection - - - - -



#### 8.1.2 SETTING 'FROST CONDITION' TEMPERATURE

The LPHW heater frost coil is only enabled if the frost stat reads a 'frost condition'. A 'frost condition' temperature adjustment dial is provided as part of the frost coil controls. The 'frost condition' temperature is easily adjustable from -8 to +8°C by inserting a small screwdriver into the adjuster aperture and rotating the spindle clockwise or anticlockwise. It is recommended that the 'frost condition' temperature is set at 4°C.

### 8.2 ELECTRIC FROST COILS

#### 8.2.1 WIRING

The heater requires two connections; the relay link up and the 400V~50Hz three phase supply connection to power the heater element. Remove the top cover from the terminal box by rotating the four fixing screws half a turn, revealing the terminal block.

The relay connection between main controls and the frost coil module can now be made.

#### 8.2.2 SETTING 'FROST CONDITION' TEMPERATURE

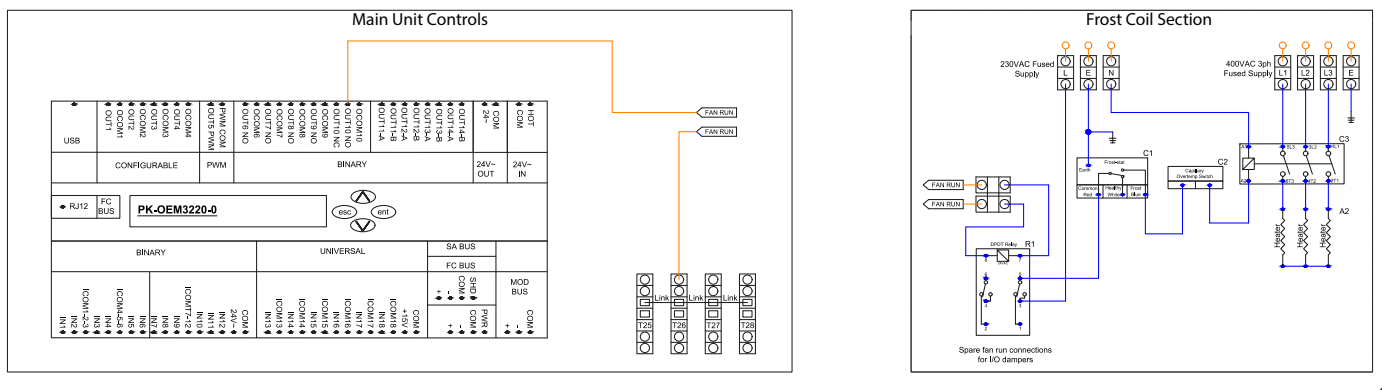
The electric heater frost coil is only enabled if the frost stat reads a 'frost condition', the over-temperature cut-out is healthy AND a 24vac fan run signal is received from the main control panel. A 'frost condition' temperature adjustment dial is provided as part of the frost coil controls. The 'frost condition' temperature is easily adjustable from -8 to +8°C by inserting a small screwdriver into the adjuster aperture and rotating the spindle clockwise or anticlockwise. Once enabled the electric heater frost coil will provide its maximum heat output to achieve the 'frost condition' temperature set by the frost stat. It is recommended that the 'frost condition' temperature is set at 4°C.

**Fig 33: Double Column Image**

#### Key:

Internal Factory Connection ————  
Optional External Connection - - - - -  
Mandatory External Connection - - - - -

A2 : Heating Elements  
R1 : DPDT Fan Run Relay  
C1 : Frost-Stat  
C2 : Overtemp Auto Cut-out  
C3 : 3 Pole Contactor



## 9.0 CONTROLS

See Ecosmart Connect control operation manual (document number 672059) for detailed controls information. A quick controls guide is also available (document number 672065).

## 10.0 COMMISSIONING

Before commissioning the unit, ensure that all equipment has been assembled in accordance with the installation procedure all instances where the unit is in operation the access doors should remain closed; at no time, during maintenance or otherwise, should anyone be inside a unit whilst it is in operation.

### 10.1 FAN & MOTOR

Care should be taken to ensure that the fan and motor run freely and that the fan is rotating in the correct direction.

The electrical current being drawn by motors should not exceed the manufacturers recommendations (specified on the motor plate). If the current exceeds this, check the fan volume flow rate and the static resistance.

### 10.2 COMMISSIONING CHECKLIST

- All equipment received is according to specification/order.
- Any damage to unit identified.
- Fan base shipping restraints / Fixing Brace removed (if applicable).
- The correct installation procedure has been carried out in accordance to Nuaire's recommendations.
- Any fan and thermal wheel motor pulleys are properly aligned.
- Anti-vibration mounts are adjusted accordingly.
- Check / adjust fan and thermal wheel belt tension.
- Rotate fan impellers and motors to ensure they run freely.
- Check any additional bearings and couplings (where fitted manually).
- Condensate drain traps are checked. Check all filters are correctly fitted.
- Ensure ductwork is complete.
- Check electrical supply voltage and tightness of all electrical connections.
- Ensure control damper operation.
- Ensure access panels and doors are fitted properly and secure.
- Check fan motor current draw.

## 11.0 MAINTENANCE

It is important that maintenance checks are recorded and that the schedule is always adhered to, in all cases, the previous report should be referred to.

**Before commencing work, make sure that the unit and Nuaire control are electrically isolated from the mains supply.** In some Ecosmart units and in some third party controls, variable speed drives (inverters) are used to provide fan speed control. After the fan is isolated, allow at least 5 minutes for the capacitors in the inverter to discharge before commencing any work on the unit.

## 11.1 ROUTINE MAINTENANCE

- Clean all areas of unit and treat any areas of corrosion.
- Check all access doors for leakage and if necessary locks should be adjusted and any replacement gasket materials should be replaced as required.
- Any drain trays should be cleaned and repaired if necessary.

## 11.2 EVERY 3 MONTHS

- Check filters and change/clean if required, failure to do so may impair the performance and energy efficiency of this unit. Typically filters should be changed when the filters experience a 125 Pa increase above the clean filter resistance for the largest commissioned airflow rate.
- Ensure condensate drains are cleaned clear and that water can flow freely from unit.
- Check fin coil banks and heat exchangers. If necessary clean with a soft brush or vacuum. Check for signs of contamination.

## 11.3 ANNUALLY

- Thoroughly inspect the unit and its components for corrosion, acting immediately to treat/restore any damaged areas.
- All electrical terminals within the unit should be tightened.
- Check all earth connections.
- Check control dampers blades.
- Check operation of damper actuators and linkages and adjust as necessary.
- Coil faces should be inspected and any dust removed.
- Check any thermal wheel belt, motor, bearings, seals and if necessary clean with a soft brush or vacuum cleaner.

## 12.0 WARRANTY

A 5 year warranty on Ecosmart Control models, Basic Control models have a 2 year warranty. The warranty starts from the day of delivery and includes parts and labour for the first year. The remaining period covers replacement parts only.

This warranty is void if the equipment is modified without authorisation, is incorrectly applied, misused, disassembled, or not installed, commissioned and maintained in accordance with the details contained in this manual and general good practice.

The product warranty applies to the UK mainland and in accordance with Clause 14 of our Conditions of Sale. Customers purchasing from outside of the UK should contact Nuaire International Sales office for further details.

**Failure to maintain the unit as recommended will invalidate the warranty.**





## DECLARATION OF INCORPORATION AND INFORMATION FOR SAFE INSTALLATION, OPERATION AND MAINTENANCE

We declare that the machinery named below is intended to be assembled with other components to constitute a system of machinery. All parts except for moving parts requiring the correct installation of safety guards comply with the essential requirements of the Machinery Directive. The machinery shall not be put into service until the system has been declared to be in conformity with the provisions of the EC Machinery Directive.

**Designation of machinery:** XBOXER XBC Ecosmart Adapt (AT) models

**Machinery Types:** Supply & Extract fans with Heat Recovery

**Relevant EC Council Directives:** 2006/42/EC (Machinery Directive)

**Applied Harmonised Standards:** BS EN ISO 12100, BS EN ISO 13857  
EN60204-1, BS EN ISO 9001

**Applied National Standards:** BS848 Parts 1, 2.2 and 5

**Signature of manufacture representatives:**

Name:	Position:	Date:
1) C. Biggs	Technical Director	13. 05. 16.
2) A. Jones	Manufacturing Director	13. 05. 16.

Note: All standards used were current and valid at the date of signature.

## INFORMATION FOR SAFE INSTALLATION, OPERATION AND MAINTENANCE OF NUAIRE VENTILATION EQUIPMENT

To comply with EC Council Directives 2006/42/EC Machinery Directive and 2014/30/EU (EMC).  
To be read in conjunction with the relevant product documentation (see 2.1)

### 1.0 GENERAL

1.1 The equipment referred to in this **Declaration of Incorporation** is supplied by Nuaire to be assembled into a ventilation system which may or may not include additional components.  
The entire system must be considered for safety purposes and it is the responsibility of the installer to ensure that all of the equipment is installed in compliance with the manufacturers recommendations and with due regard to current legislation and codes of practice.

### 2.0 INFORMATION SUPPLIED WITH THE EQUIPMENT

2.1 Each item of equipment is supplied with a set of documentation which provides the information required for the safe installation and maintenance of the equipment.  
This may be in the form of a Data sheet and/or Installation and Maintenance instruction.  
2.2 Each unit has a rating plate attached to its outer casing. The rating plate provides essential data relating to the equipment such as serial number, unit code and electrical data. Any further data that may be required will be found in the documentation.  
If any item is unclear or more information is required, contact Nuaire.  
2.3 Where warning labels or notices are attached to the unit the instructions given must be adhered to.

### 3.0 TRANSPORTATION, HANDLING AND STORAGE

3.1 Care must be taken at all times to prevent damage to the equipment. Note that shock to the unit may result in the balance of the impeller being affected.  
3.2 When handling the equipment, care should be taken with corners and edges and that the weight distribution within the unit is considered. Lifting gear such as slings or ropes must be arranged so as not to bear on the casing.  
3.3 Equipment stored on site prior to installation should be protected from the weather and steps taken to prevent ingress of contaminants.

### 4.0 OPERATIONAL LIMITS

4.1 It is important that the specified operational limits for the equipment are adhered to e.g. operational air temperature, air borne contaminants and unit orientation.  
4.2 Where installation accessories are supplied with the specified equipment eg. wall mounting brackets. They are to be used to support the equipment only.  
Other system components must have separate provision for support.  
4.3 Flanges and connection spigots are provided for the purpose of joining to duct work systems. They must not be used to support the ductwork.  
4.4 **Local Environment - Humidity.** Ambient humidity (the humidity at the unit's installed location) shall be within the range: 10 to 95% (for controls, non-condensing).  
Air humidity (the humidity of the air passing through the unit) shall be within the range: 10 to 95% (for controls, non-condensing).

### 5.0 INSTALLATION REQUIREMENTS

In addition to the particular requirements given for the individual product, the following general requirements should be noted.  
5.1 Where access to any part of equipment which **moves**, or can become **electrically live** are not prevented by the equipment panels or by fixed installation detail (e.g. ducting), then guarding to the appropriate standard must be fitted.  
5.2 The electrical installation of the equipment must comply with the requirements of the relevant local electrical safety regulations.  
5.3 For EMC all control and sensor cables should not be placed within 50mm or on the same metal cable tray as 230V switched live, lighting or power cables and any cables not intended for use with this product.

### 6.0 COMMISSIONING REQUIREMENTS

6.1 General pre-commissioning checks relevant to safe operation consist of the following:  
Ensure that no foreign bodies are present within the fan or casing.  
Check electrical safety. e.g. Insulation and earthing.  
Check guarding of system.  
Check operation of Isolators/Controls.  
Check fastenings for security.  
6.2 Other commissioning requirements are given in the relevant product documentation.

### 7.0 OPERATIONAL REQUIREMENTS

7.1 Equipment access panels must be in place at all times during operation of the unit, and must be secured with the original fastenings.  
7.2 If failure of the equipment occurs or is suspected then it should be taken out of service until a competent person can effect repair or examination. (Note that certain ranges of equipment are designed to detect and compensate for fan failure).

### 8.0 MAINTENANCE REQUIREMENTS

8.1 Specific maintenance requirements are given in the relevant product documentation.  
8.2 It is important that the correct tools are used for the various tasks required.  
8.3 If the access panels are to be removed for any reason the electrical supply to the unit must be isolated.  
8.4 A minimum period of two minutes should be allowed after electrical disconnection before access panels are removed. This will allow the impeller to come to rest.  
**NB: Care should still be taken however since airflow generated at some other point in the system can cause the impeller to "windmill" even when power is not present.**  
8.5 Care should be taken when removing and storing access panels in windy conditions.